

# Quine-McCluskey (QM) Technique

The K-Map technique is convenient & effective in simplifying a Boolean expression. However, for increased number of I/P variables, QM method can be adopted. QM method is more effective since digital computer can be used to simplify the given Boolean switching function using QM method. i.e. it is programmable.

→ It is also known as Tabular method.

Ex-1) ~~Convert~~ Minimize the following SOP expression using QM method

$$f(A, B, C, D) = \sum m(0, 5, 7, 8, 9, 10, 11, 14, 15)$$

Procedure :-

Step 1 :- Represent each term (minterm) of the SOP form by binary code.

0 → 0000 ✓	8 → 1000 ✓	11 → 1011 ✓
5 → 0101 ✓	9 → 1001 ✓	14 → 1110 ✓
7 → 0111 ✓	10 → 1010 ✓	15 → 1111 ✓

Step 2 :- Arrange all minterms in groups of the same number of 1s in their binary representation in Column 1. Start with the least number of 1s group and continue with groups

of increasing number of 1s. The number of 1s in a term is called the index of the term.

Table: 1 → Table of prime implicants

Column 1			Column 2		Column 3	
Index	Minterm	Binary representation	Pairs	First Reduction	Quads	A B C D
0	0	0000 ✓	0, 8	- 000 $\bar{V}$	# 8, 9, 10, 11	1 0 - - II
1	8	1000 ✓	8, 9	1 0 0 - ✓	<del>8, 10, 9, 11</del>	<del>1 0 - -</del>
2	5	0101 ✓	8, 10	1 0 - 0 ✓	10, 11, 14, 15	1 - 1 - I
	9	1001 ✓	5, 7	0 1 - 1 IV	<del>10, 11, 14, 15</del>	<del>1 - 1 -</del>
	10	1010 ✓	9, 11	1 0 - 1 ✓		
3	7	0111 ✓	10, 11	1 0 1 - ✓		
	11	1011 ✓	10, 14	1 - 1 0 ✓		
	14	1110 ✓	7, 15	- 1 1 1 III		
4	15	1111 ✓	11, 15	1 - 1 1 ✓		
			14, 15	1 1 1 - ✓		

# Note:-

Since the quads are repeated we can cancel them.

Further reduction is not possible because best

1 0 - - } out the  
1 - 1 - } dash

positions are not in same position.

Refer Table 1.

Step 3: Compare each term of the lowest index group with every term in the succeeding group. Two terms from adjacent groups can be combined, if their binary representation differ by just a single digit in the same position; the combined terms consist of the original fixed representation with the differing one replaced by a dash (-).

Place a check mark (✓) next to every term, which has been combined with at least one term (each term may be combined with several terms, but only a single check is required) and write the combined term in Column 2.

Repeat this by comparing each term in a group of index 'i' with every term in the group of index 'i+1', until all possible applications of the combining them have been exhausted.

#### Step 4:-

Now compare the terms generated in step 3 in the same fashion; combine two terms which differ by only a single 1 and whose dashes are in the same position to generate a new term. Two terms with dashes in different positions can't be combined. Write the new terms in column 3 and put a check mark next to each term which has been combined in column 2. Continue the process with terms in column 3, 4 etc. until no further combinations are possible. The remaining unchecked terms constitute the set of prime implicants of the expression. They are called prime implicants because they are not covered by other term with fewer literals.

Step 5:- List all the prime implicants and draw the prime implicant chart. (Table 2)  
 In this chart, columns are the minterm decimal values and rows are the prime implicants designated by I, II, III, IV, V.

Step 6:- Put the cross marks under the decimal numbers that the prime implicant associated with.  
 → Find all the columns that contains a single cross, then make a circle over the cross. Place an asterisk to the left of those rows in which you have circled a cross. The rows marked with an asterisk are the essential prime implicants.

Step 7:- Table 2:- ~~Table 1~~ Prime Implicants Chart

Prime implicants	minterm								
	0	5	7	8	9	10	11	14	15
I*						x	x	(x)	x
II*				x	(x)	x	x		
III									x
IV*		(x)		x					
V*	(x)				x				

Step-7: - Now, first draw a horizontal line corresponding to Essential prime implicant which crushes the 'X' marks. Then draw vertical line at the places of 'X' of that Essential prime implicant. Repeat the steps for all Essential prime implicants. (72)

Prime implicants	minterms									
	0	5	7	8	9	10	11	14	15	
I*						*	*	*	*	
II*				*	*	*	*			
III			*							*
IV*	*	*	*							
V*	*			*						

Step: 8

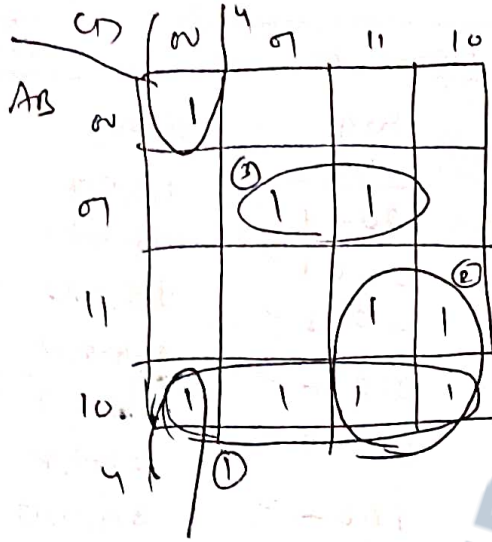
Since Essential prime implicant I covers all the minterms of the function, it is the minimal form. Thus, no further steps need to be carried out.

$$f(A, B, C, D) = I^* + II^* + IV^* + V^*$$

$$f(A, B, C, D) = AC + A\bar{B} + \bar{A}BD + \bar{B}\bar{C}\bar{D}$$

(Ans)

$f(A, B, C, D) = \sum(0, 5, 7, 8, 9, 10, 11, 14, 15)$



- ①  $\rightarrow AB$
- ②  $\rightarrow AC$
- ③  $\rightarrow \bar{A}BD$
- ④  $\rightarrow \bar{B} \bar{C} \bar{D}$

Step 9:- Suppose in a case in which all the cross (x) are not covered, in that case we have to check intuitively which prime implicants (i.e. not marked with Asterisk) can be taken such a way that all (x) are covered. So the final function will be

$f(A, B, C, D) = (\text{Asterisks}) \text{ essential prime implicants} + \text{prime implicant which covers the (x) marks.}$

Ex-2)  $f = \sum m(1, 2, 3, 5, 6, 7, 8, 9, 12, 13, 15)$   
Obtain the minimal expression using tabular method.

- Ans:
- |                        |                        |                         |                         |
|------------------------|------------------------|-------------------------|-------------------------|
| 1 $\rightarrow 0001$ ✓ | 5 $\rightarrow 0101$ ✓ | 8 $\rightarrow 1000$ ✓  | 13 $\rightarrow 1101$ ✓ |
| 2 $\rightarrow 0010$ ✓ | 6 $\rightarrow 0110$ ✓ | 9 $\rightarrow 1001$ ✓  | 15 $\rightarrow 1111$ ✓ |
| 3 $\rightarrow 0011$ ✓ | 7 $\rightarrow 0111$ ✓ | 12 $\rightarrow 1100$ ✓ |                         |

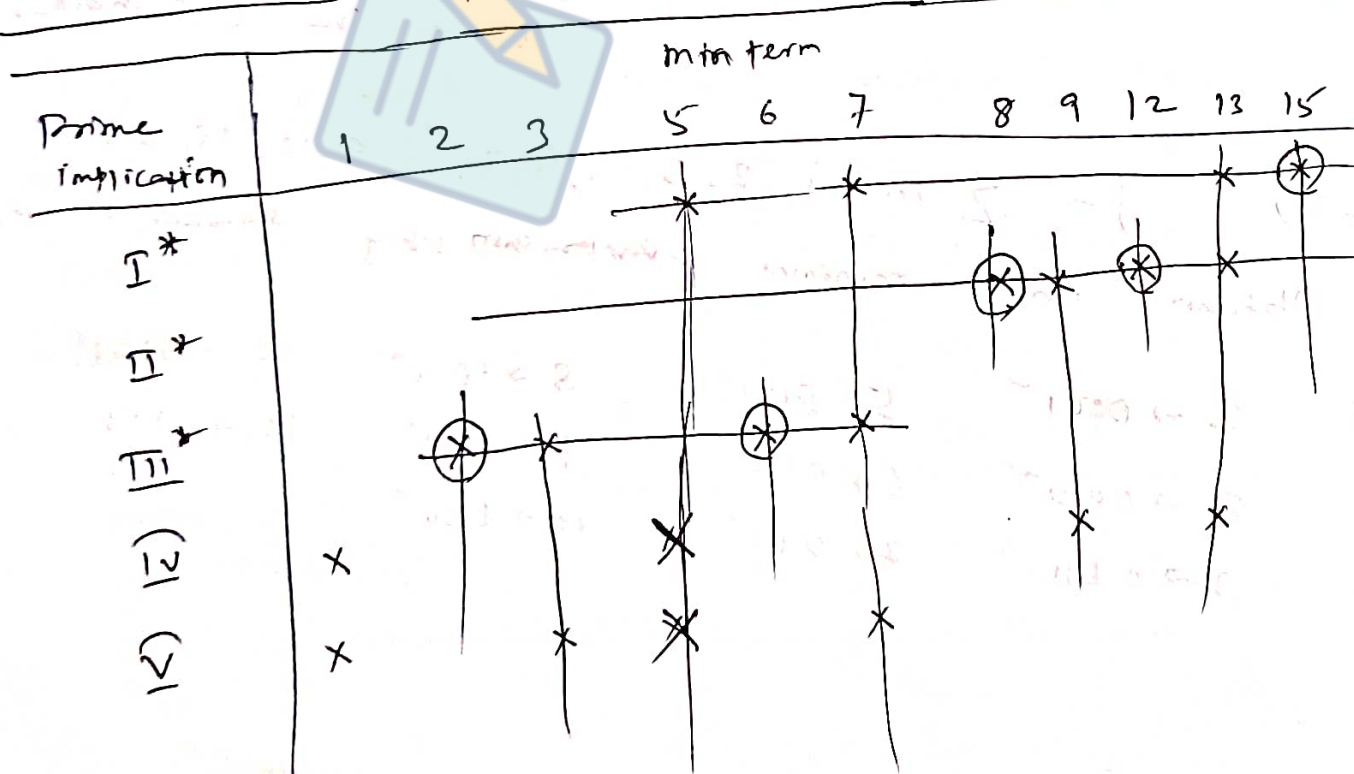
Table 1:-

Table of Prime Implicant

Column 1			Column 2		Column 3	
Index	min term	Binary	Pairs	First reduction	Quads	A B C D
1	1	0001 ✓	1,3	00-1 ✓	1,3,5,7	0 - - 1 V
	2	0010 ✓	1,5	0-01 ✓	<del>1,5,7,7</del>	- - 01 IV
	8	1000 ✓	1,9	-001 ✓	1,5,9,13	
			2,3	001- ✓	<del>1,9,5,13</del>	
2	3	0011 ✓	2,6	0-10 ✓	2,3,6,7	0-1- II
	5	0101 ✓	8,9	100- ✓	<del>2,6,7,7</del>	
	6	0110 ✓	8,12	1-00 ✓	8,9,12,13	1-0- II
	9	1001 ✓	3,7	0-11 ✓	<del>8,12,9,13</del>	
	12	1100 ✓	5,7	01-1 ✓	5,7,13,15	-1-1 I
3	7	0111 ✓	5,13	-101 ✓	<del>5,13,9,15</del>	
	13	1101 ✓	6,7	011- ✓		
4	15	1111 ✓	9,13	1-01 ✓		
			12,13	110- ✓		
			7,15	-111 ✓		
			13,15	11-1 ✓		

[ No further reduction is possible because 5,7,13,15 quad has don't care at 1<sup>st</sup> and 3<sup>rd</sup> position that can't be combined with any of the upper quads.

Table 2:- Prime Implicant Chart



Only min term '1' is not covered. 35

Either row  $\bar{D}$  or  $D$  can cover it.  
 and both have same number of literals.  
 Thus 2 minimal expressions are possible.

$$(i) I^* + II^* + III^* + IV = BD + A\bar{C} + \bar{A}C + \bar{C}D$$

$$\text{or } (ii) I^* + II^* + III^* + V = BD + A\bar{C} + \bar{A}C + \bar{A}D$$

$$\therefore f = \Sigma (1, 2, 3, 5, 6, 7, 8, 9, 12, 13, 15)$$

$$\left. \begin{array}{l} = \\ \text{or} \\ = \end{array} \right\} \begin{array}{l} BD + A\bar{C} + \bar{A}C + \bar{C}D \\ BD + A\bar{C} + \bar{A}C + \bar{A}D \end{array}$$

Ex :- 3 Using the tabular method, obtain the minimal expression for

$$f = \Sigma m (6, 7, 8, 9) + d (10, 11, 12, 13, 14, 15)$$

Ans  $\Rightarrow$  d  $\rightarrow$  don't care

In the given Boolean expression there are don't care as min terms. Treat the don't care as min terms and apply the usual procedure to obtain the set of prime implicants as shown in Table 3

$$\begin{array}{l} 6 \rightarrow 0110 \checkmark \\ 7 \rightarrow 0111 \checkmark \\ 8 \rightarrow 1000 \checkmark \\ 9 \rightarrow 1001 \checkmark \end{array}$$

$$\begin{array}{l} 10 \rightarrow 1010 \checkmark \\ 11 \rightarrow 1011 \checkmark \\ 12 \rightarrow 1100 \checkmark \\ 13 \rightarrow 1101 \checkmark \end{array}$$

$$\begin{array}{l} 14 \rightarrow 1110 \checkmark \\ 15 \rightarrow 1111 \checkmark \end{array}$$



Table 3: - Prime implicants

Prime	Minterm	Binary	Pair	Essential Reduction	Quart	Secondary Reduction	Octet	ARCS
1	8	1000 ✓	8,9 8,10 8,12	100- ✓ 10-0 ✓ 1-00 ✓	<del>8,9,10,11</del> 8,9,12,13	10-- ✓ 1-0- ✓	<del>8,9,10,11,12,13,14,15</del> 8,9,10,11,12,13,14,15	-- -- I -- --
2	6	0110 ✓	6,7 6,14	011- ✓ -110 ✓	<del>8,9,10,11</del> 8,10,12,14	1--0 ✓ 1--0 ✓	<del>8,9,10,11,12,13,14,15</del> 8,10,12,14	-- -- -- --
	9	1001 ✓	9,11	10-1 ✓	<del>8,9,10,11</del> 8,11,13,15	1-01 ✓ 1--1 ✓	<del>8,9,10,11,12,13,14,15</del> 8,11,13,15	-- -- -- --
	10	1010 ✓	9,13	1-01 ✓	6,7,14,15	1-01 ✓	6,7,14,15	-- --
	12	1100 ✓	10,11	101- ✓	6,7,14,15	1-01 ✓	6,7,14,15	-- --
	7	0111 ✓	10,14	1-10 ✓	10,11,14,15	1-1- ✓	10,11,14,15	-- --
3	11	1011 ✓	12,13	110- ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --
	13	1101 ✓	12,14	11-0 ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --
	14	1110 ✓	7,15	11-0 ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --
4	15	1111 ✓	11,15	1-11 ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --
			13,15	11-1 ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --
			14,15	111- ✓	12,13,14,15	11-- ✓	12,13,14,15	-- --

Table 2:-

In prime implicant chart of  $\Sigma(6, 7, 8, 9)$   $\neq$   
of  $(10, 11, 12, 13, 14, 15)$  all don't care min terms  
are omitted.

Table 2:- Prime Implicant Chart.

Prime Implication	Minterm			
	6	7	8	9
I *			⊗	⊗
II *	⊗	⊗		

As seen from the table, I & II both  
are essential prime implicants. So the  
minimal expression is

SOP  $\rightarrow$   $I^* + II^*$   
 $\rightarrow$   $A + BC$

$\therefore$  Minimized  $f = A + BC$

Ex-7 :- Minimize  $f(w, x, y, z) = \Sigma m(0, 1, 5, 7, 8, 10, 14, 15)$

0 - 0000 ✓	8 - 1000 ✓
1 - 0001 ✓	10 - 1010 -
5 - 0101 ✓	14 - 1110 -
7 - 0111	15 - 1111 -



We can see from the prime implicant chart that there are no essential prime implicants and one possible minimal combination of prime implicant that can cover all the min term is  $\overline{I}, \overline{IV}, I, \overline{IV}, \overline{V}, \overline{VIII}$ .

Therefore

$$f(w, x, y, z) = \overline{I} + \overline{IV} + \overline{V} + \overline{VIII}$$

$$= 000- + 10-0 + 01-1 + 111-$$

~~$$f(w, x, y, z) = \overline{w}\overline{x}\overline{y} + w\overline{x}\overline{z} + \overline{w}xz + wxy$$~~

(Ans)



Exp